

International Journal on Advanced Science Engineering Information Technology

Available online at
<http://ijaseit.insightsociety.org>

Advanced Science image processing image retrieval microprocessor
 Back Projection fuzzy Engineering alumina Gait analysis Geometric
 Mobile Agent Interpolation Soft Tissue hydrothermal stability Quilter filter
 Sampling Theorem Magnetic field porous structure acid titania
 Parsimony Database Server Robotics Operation Life Cycle Cost
 Graphical User Interface Virus Compensation Sensor Networks Energy Saving
 Current shaping Phylogenetic Analysis Predictive Tactile Energy Optimization
 Metamorphic Virus neural network admittance Strength Regression Analysis
 parallel port Obfuscation Techniques mixture route image matching
 Power factor Catalyst Construction Delay Predictive Strength Regression Analysis
 Boost regulator Catalyst Construction Delay Predictive Strength Regression Analysis
 breast phantom Effects of Delay Current harmonic Surveillance
 Information Technology soybean



Editorial Team

Editor in Chief :

Dr. Sri Atmaja Putra (Muhammadiyah Yogyakarta University - Indonesia)

Scientific Committee :

Dr. Paul Kristiensen-University of New England-AUSTRALIA

Prof. A. Ploeger-Kassel University-GERMANY

Dr. Sate Sampattugul, Chiangmai University-THAILAND

Assoc. Prof. Dr. Nurul Huda. Universiti Sains Malaysia. MALAYSIA

Prof. Dr. Yonariza-Andalas University-INDONESIA

Asst. Prof. Dr. Bich Huy Nguyen- Nong Lam University Ho Chi Mihn City-VIETNAM

Dr. Yandra Arkeman-Bogor Agriculture University-INDONESIA

Prof. Dr. Son Radu. Universiti Putra Malaysia, Malaysia-MALAYSIA

Asst. Prof. Dr. Peeyush Soni-Asian Institute of Technology-THAILAND

Prof. Dr. Mohd Razi Ismail- Universiti Putra Malaysia, MALAYSIA

Dr. Yolanda Lechon Perez- Ciemat, Madrid-SPAIN

Dr. Trina E Tallei- Unsrat-Manado. INDONESIA

Prof. Takashi Oku-Prefectural University of Hiroshima, JAPAN

Prof. Dr. Rita Muhamad Awang-Universiti Putra Malaysia, MALAYSIA

Prof. Dr Wan Mohtar Wan Yusoff-Universiti Kebangsaan Malaysia, MALAYSIA

Dr. Nguyen Anh Tuan - Ministry of Science and Technology. Dept. Of internatinal co-Operation. VIETNAM

Dr. Assoc. Prof. Dr. Nguyen Hay - Nong Lam University. VIETNAM

PMCS De Silva, PhD - Unversity of Ruhuna, SRI LANKA

Prof. Dr. Amitava Basu - Bidhan Chandra Krishi Vidyalaya, INDIA

Managing Editors :

Dr. Adhi Harmoko Saputro (Indonesia University - Indonesia)

Editorial Member :

Dr. Slamet Riyadi (Muhammadiyah Yogyakarta University - Indonesia)

Dr. Ifa Puspasari (National University of Malaysia - Malaysia)

Dr. Abrar Ismardi (Institute of Microengineering and Nanoelectronics - Malaysia)

Rahmat Hidayat, M.Sc.IT (Polytechnics State of Padang - Indonesia)

Dr. Chi-Hua Chen, MBA (National Chiao Tung University - Taiwan)

Ario Betha Juansilfero, Research Centre for Biotechnology, Indonesian Institute of Science (LIPI-Indonesia)

Table of Content

Inhibition Effect of Mace Extract Microemulsion on Vitamin C Photooxidation in Aqueous Systems	1
<i>Hasbullah, Sri Raharjo and Pudji Hastuti</i>	
Production Cost Assessment of Palm Empty Fruit Bunch Conversion to Bio-Oil via Fast Pyrolysis	6
<i>Yoga Peryoga, Maharani Dewi Solikhah and Alfonsus Agus Raksodewanto</i>	
Growth and Yield of Chili Pepper under Different Time Application of Wedelia (Wedelia trilobata) and Siam Weed (Chromolaena odorata) Organic Fertilizers	13
<i>Nanik Setyowati, Zainal Mukhtar, Silma Oktiasa, Dwi W. Ganeffianty</i>	
Regional Planning Strategic of Irrigated Agricultural Land and Conversion by Considering to The Irrigation System (Case Study: Cihea Irrigation System of Cianjur)	17
<i>Endang Purnama Dewi, M. Yanuar J Purwanto, Asep Sapei</i>	
Value-added and Supporting - Inhibiting Factors for The Wet Processing of Coffee	23
<i>Yuli Hariyati</i>	
Individual Selection in Two Population of Segregation Based on Yield and Yield component	28
<i>Nurwanita Ekasari Putri, Aries Kusumawati, Irawati Chaniago, and Irfan Suliansyah</i>	
Optimization of Production Xylanase from Marine Bacterium Bacillus safensis P20 on Sugarcane Baggase by Submerged Fermentation	31
<i>Nanik Rahmani, Nadia Ulfa Jabbar Robbani, Irma Herawati Suparto, Yopi</i>	
Quality Improvement of Cassava Flour of Local Variety of Ternate Through Fermentation Method (Application on Traditional Food of North Maluku "Sagu Lempeng")	35
<i>Hamidin Rasulu</i>	
Vehicular Ad Hoc Network Mobility Model	38
<i>Budi Rahmadya</i>	
Selection of Arbuscular Mycorrhizal Fungi (AMF) Indigenus in Ultisol for Promoting The Production of Glomalin and Aggregate Formation Processes	42
<i>Amrizal Saidi, Eti Farda Husin, Azwar Rasyidin, Eddiwal and Ismon L</i>	
Water Potential in Petanu River Estuary and Model of Water Resources Management for Sustainable Agriculture in Gianyar Regency Bali Province	48
<i>Eryani I.GST AG PT, Indayati Lanya, Santosa I GST NGR, I Nyoman Norken</i>	

Value-added and Supporting - Inhibiting Factors for the Wet Processing of Coffee

Yuli Hariyati

Agribusiness Study Program, Agricultural Faculty

Jember University, East Java, Indonesia

Email :

yulihariyati@ymail.com

Abstract _Coffee is one of the annual crops which are widely favored by coffee enjoyers. Sidomulyo Village is one of the fourth largest coffee producing villages in District of Silo with a land area of 180 ha in 2009. Coffee experiences a process of harvest and post harvest; one of the activities of post-harvest is coffee processing. Coffee processing is divided into two; wet processing and dry processing. The majority of farmers in Sidomulyo Village do dry processing; about 75% of farmers do dry processing and 25% of farmers do wet processing. This research was intended to: (1) to find out the value added coffee processed, (2) to identify supporting and inhibiting factors the farmers to do wet processing, and (3) to identify the income differences of farmers undertaking the wet and dry processing. This research was carried out on purpose (purposive method) in the Sidomulyo Village, District of Silo, by taking samples; that is the total sampling of farmer group of Sidomulyo 1. Data analysis used including value added, Force Field and financial analysis. The research results showed that: (1)) value added of coffee beans processing turn to HS coffee was IDR 975,- whereas coffee beans processing turn to ose coffee was IDR 529,-. (2) The strongest supporting factor of wet processing was the ability to absorb workers, while the strongest inhibiting factor of wet processing was less adequate water facilities; (3) The coffee farmer income carrying out wet processing and dry processing were different. PerHa coffee income of wet processing was IDR 11,228,805,- and that of dry processing per ha was IDR 7,901,249,-

Keywords : value added, supporting and inhibiting, farmers income, coffee

BACKGROUND

Coffee (*Coffea* spp. L.) is one of strategic plantation commodities. Robusta coffee product managed by public and public plantation in Jember achieved 1.798,695 ton. The coffee public plantation is spread out to some sub-districts, especially in Kalisat and Silo. Sidomulyo is one of the villages in Silo sub-district that produces Robusta coffee commodity. Coffee experiences a process of harvest and post harvest; one of the activities of post-harvest is coffee processing. Coffee processing is divided into two; wet processing and dry

processing. The majority of farmers in Sidomulyo Village do dry processing; about 75% of farmers do dry processing and 25% of farmers do wet processing. By the unstable coffee selling price by the farmers causes they worry to run their business, so that coffee public plantation farmers in Sidomulyo village need to calculate of the price and income profit. That's why, farmers need a guide line to choose processing method that owns the highest value added, farmer's income and identify supporting and inhibiting factors the farmers to do wet processing to

recommended the further policy in developing of coffe processed products.

Sampling method in this research is using purposive cluster sampling. Cluster method is shown with the chosen farmer groups Sidomulyo I of 4 other farmer groups (farmer groups Suluh Tani, Curah Manis I, Barokah dan Tunas Jaya). All members of farmer groups Sidomulyo 1 as sample, data analysis methods used include the formulation of Added Value (Value added) are as follows:

$$VA = NP - IC$$

Description:

VA: Value Added or value added in processed products (Rp / kg of feedstock).

NP: Production value is sales of production (Rp / kg of feedstock).

IC: Intermediate Cost is support costs in the production process in addition to labor costs (Rp / kg of feedstock)

Criteria Decision Making:

- a. $VA > 0$, coffee processing stages can provide added value
- b. $VA \leq 0$, coffee processing stages have not been able to provide value-added

To test for the driving factors and inhibiting farmers in conducting the wet processing of coffee, used force field analysis or Force Field Analysis (FFA).

The calculation coffee farm income:

$$= TR - TC$$

$$TR = (P \times Q)$$

$$TC = (VC + FC)$$

Description:

$$= \text{Net income or profit (Rp)}$$

TR = total revenue (Rp)

TC = total cost (Rp)

P = Price the output

Q = Production obtained in a farm

FC = fix cost (Rp)

VC = variable costs (Rp)

To find out the hypotheses about the difference between incomes of farmers do wet processing by farmers to dry processing which uses different test or t distribution (t-student) with the formulation of the following formula (Hasan, 1999).

Results and Discussion

Value Added Processing Ose Coffee or HS

In the processing of gelondong coffee became dry ose coffee, farmers processing services charged Rp 20.00 per kilogram. That was because farmers did not have the tools to process the gelondong coffee into ose coffee. Therefore, the farmers brought coffee logs for processing services charge. Processing services usually approached the farmer who will cultivate, so that the coffee farmers who want to process logs into contact ose processing services first. In the processing of logs if dry coffee into coffee processing loop to dry though, there is a shrinkage of about 0.7 to 0.8.

Analysis of value added in the processing of gelondong coffee into ose coffee (dry method) and into Horn Skin coffee / HS (wet method) are presented in the Table 1.

Tabel 1. Value Added Processing Gelondong Coffee Being Ose Coffee or HS (Kg)

No	Description:	Ose Coffee	HS Coffee
1.	Production Value (IDR)	4.625,00	6.018,75
2.	Intermediate Cost (IDR)	4.095,88	5.044,04
3.	Added Value (IDR)	529,11	974,71
4.	Added Value Ratio (%)	11,44	16,19
5.	Profit Ratio (%)	5,52	15,96

The Table 1 showed that the average value added per kilogram of raw material to the preparation of dry ose coffee at Desa Sidomulyo of IDR 529.11. It indicated that the average farmer acceptance of each kilogram of dried gelondong coffee is processed into dried ose coffee of IDR 529.11. This added value was the remuneration of the factors that did the management of gelondong coffee process the activities became dry ose coffee. Value added was the difference between the value of the intermediate production cost, while the value added ratio was value added divided by the value of production multiplied by 100%. The added value obtained by farmers benefit after deducting the labor cost. The value of profits was IDR 255.371 profits. Ratio amounted to 5.52%, which means that every 100 units produced ose coffee production would be obtained profit as much as 5.52 units. Profit value was the difference between value added by labor costs, while the ratio of profit was profit divided by the value of production multiplied by 100 %. Ratio of value added by 11.44%, while the ratio gain of 5.52%. It showed that the ratio of value added was greater than the profits ratio which means that farmers were more concerned with the allocation of income from management factors, which form of value added compared to wage labor. The results of above research showed that the process the of gelondong coffee into dry ose coffee loop would get additional production of higher value compared for selling coffee without being processed.

Adding value of HS coffee if higher wet coffee when compared with unprocessed red spools. The added value also can be described through

material processing that causes the value production. The production value is a multiplication between the selling price of a product by a conversion factor. In the wet processing of coffee into HS coffee for wet processing, there is a shrinkage about 0.2 to 0.3. HS Coffee has units of liters, so that to get the value added per kg of raw material processed coffee on HS coffee powder must be converted to units of kilograms. Conversion factor between liters and kilograms is 0.75, which means that one liter is as same as 0.75 kilograms.

The added value was the difference between cost production and intermediate cost. Intermediate cost value was the value of total value other than labor costs divided by the number of raw materials used. Total costs included variable costs and fixed costs. Variable costs on a wet gelondong coffee processing coffee HS became the raw material costs, packaging costs, labor costs, and transportation costs. While the cost of equipment used in the processing is the cost of processing services. In the wet processing of coffee into coffee HS, the farmers were charged to the agro-industry processing services at a price of IDR 500.00 per kilogram. That was because the farmers did not have coffee into coffee processing tool HS, so that farmers brought coffee to the agro-industry to be processed. In the analysis of value added in the wet coffee processing into HS coffee used per data production process.

The Table 1 showed that the average value added per kilogram of raw material in processed coffee into coffee if wet in the Village HS Sidomulyo of IDR 974.71. This indicated that the average revenue from each kilogram of gelondong coffee

farmers was processed into wet HS coffee IDR 974.71. The value of added was the difference between the value of production with intermediate cost, while the ratio of the value added was divided by the value of production multiplied by 100 percent. The added value of the average was obtained by farmers benefit after deducting the cost of labor. The value of profits is IDR 960.39, while the profits ratio amounted to 15.96%, meaning that for every 100 units of coffee production if wet HS produced as much benefit will be obtained 15.96 units. The value of profit was the difference between value added by labor costs, while the profit ratio was profit divided by the value of production multiplied by 100 percent. Ratio of 16:19% value added, while the ratio of a gain of 15.96%. This showed that the value added ratio was higher than the profits ratio which means that the average income of farmers concerned with the allocation of the factors management. The results of these studies indicated that the wet coffee process the into HS coffee if wet would get additional production of higher value compared for selling wet coffee without being processed.

Incentives and Sports Wet Method

Wet processing activities on rice coffee products was done in the Village District of Silo Sidomulyo Jember which was one rice coffee processing effort on the part surrounding communities with the goal to improve the lives of coffee farmers, expand employment opportunities and improve the quality of coffee in the Village District of Silo Sidomulyo Jember. Wet processing was done at the coffee Sidumulyo Village that is the second largest coffee producing village in the District of Shiloh. The wet processing activities carried out with the aim of

improving the standard of coffee farmers, therefore, need to know the factors driving and inhibiting factors in the wet processing of coffee products Sidomulyo rice in the village.

The value of TNB biggest driving factors is labor absorbing with a value of 1.46. Absorb labor in the wet processing of coffee products in the village Sidomulyo rice is a major factor, due to the presence of the wet processing of coffee rice absorbs it more and more manpower. Rice soaked in coffee processing was done in the factory, where the owner of the factory land was owned by one of the farmers and also the coordinator in the wet processing of coffee in the village rice Sidomulyo District of Silo. In the wet processing plant there are various kinds of activities each wet processing and a series of activities in the wet processing plant requires labor, especially those who are experts and can operate the tools contained in the plant. By absorbing the labor force will help the community's economy by providing jobs contained in the plant. With the good labor in factories it will affect the quality of the coffee. Rice coffee in the wet processing also will run faster and more efficiently. The selling price of rice coffee is also a driving factors because if the wet coffee sales price is more expensive than the selling price if dried coffee. Copies of the results of the wet processing of export quality coffee. Supported by the natural resources in the village Sidomulyo was very supportive both in farming and in the wet processing of coffee in rice coffee. The factors of key success of limiting factor on wet processing of coffee products in the village rice Sidomulyo are shown in the Table 2.

Table 2. Table Force Field Analysis Method of Wet Processing of the Coffee

No	Supporting factors	TNB	FKK
D1	Quality coffee exports	1,18	
D2	Faster processing	0,63	
D3	Natural resources that support	0,58	
D4	Sewage can be used as organic fertilizer	0,63	
D5	The selling price of coffee is more expensive	0,71	
D6	Absorbed more labor	1,46	*
Inhibiting factors		TNB	FKK
H1	The equipment used is still limited	0,99	
H2	The lack of knowledge of farmers	0,63	
H3	Inadequate water facilities	1,17	*
H4	Unpredictable weather	0,67	
H5	Waiting time picking coffee quite a long	1,15	
H6	Capital that still lack sufficient	0,78	

Description:

BF : Weight of factors

ND : The value of Support

NRK : Average Value Linkage

NBD : Weight of The Support value

NBK : Weight of The Linkage value

TNB : Total The value of Weight

FKK : Key Success Factors

Based on the Table 2, the factors of key success were known that the limiting factor in the wet processing of coffee products Sidomulyo rice in the village was the lack of adequate water facility with BNP value of 1.17. Inadequate water supply system in the village had resulted Sidomulyo wet processing was done in the factory became blocked, resulting in inefficient processing activity mainly at coffee washing process became ineffective and the impact on coffee quality was not good. Inadequate water supply system caused by dam water contained in the water source in the village said Sidomulyo still not adequate, because until now the water dam was made of sacks containing sand so that water was pervasive and difficult to flow into waterways aimed to society. It was very influential in the interest of farmers The direction Expected

to do wet processing. The equipment used was also very limited influence on the processing of coffee rice. The lack of knowledge about how wet processing also affect the interest of farmers in the do wet processing. Unpredictable weather was a limiting factor because it affects the process of coffee, especially in the drying process that requires the help of sunlight. Coffee waste disposal was still not under control and causing environmental pollution around the plant. Fluctuating coffee prices was also a limiting factor because the price of coffee every year and affect the change on a wet processed coffee.

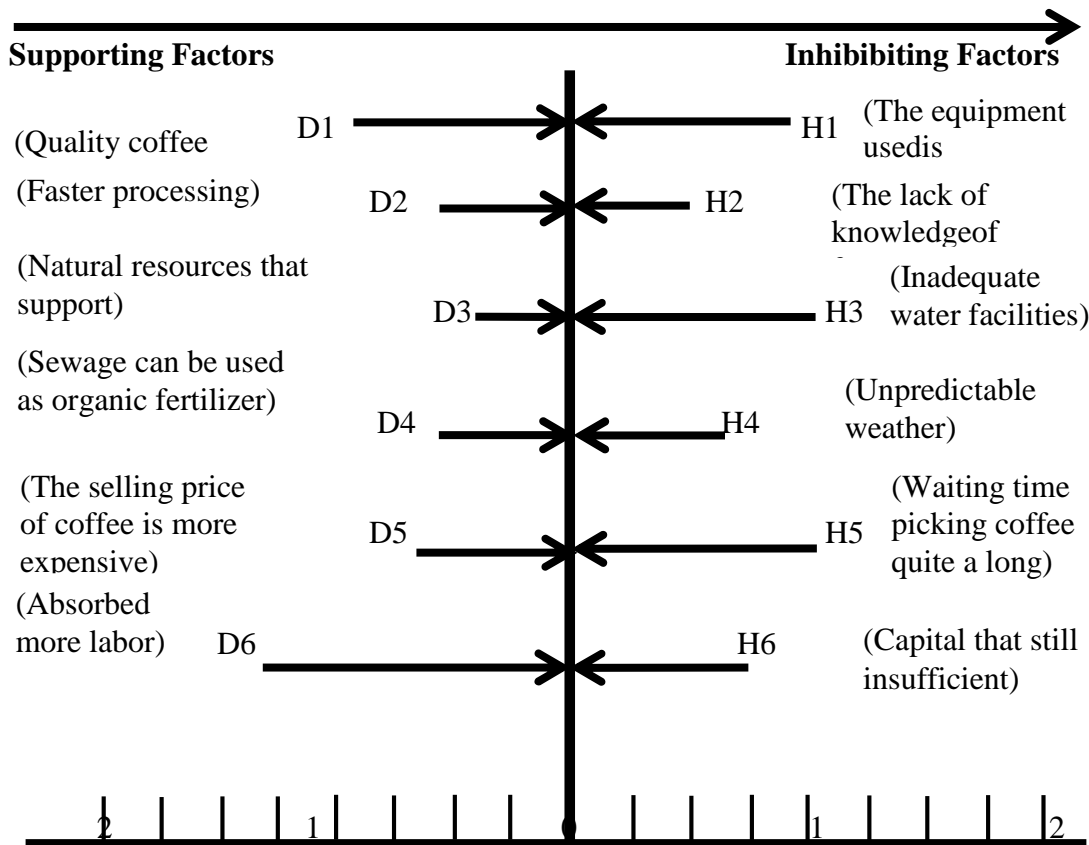


Figure 1. Wet Processing Diagram Force Field At Rice Coffee In Sidomulyo Village District of Silo

Based on the Image 1, visualization and inhibiting driving factors force farmers to process soaked in rice coffee Sidomulyo in the village. The value of driving factors and inhibiting force farmers to wet processing is indicated by the value of the total value of weight (TNB) are shown in the Table evaluation driving factors and inhibitor farmers in making the coffee wet processing of rice in the village Sidomulyo. Based on the value of BNP in the second table above, it is known that the value of BNP for the driving factor is 1.46 and the value of BNP for inhibiting factor is 1.17.

Coffee farming income

Acquisition of coffee farming was obtained from the total revenue

minus the costs incurred during the production process. Total revenue was derived from production multiplied by the price of rice coffee. The amount of the selling price of coffee was wet processed by IDR 16250.00 per kg and for the price of dry processed coffee is IDR 13000.00 per Kg. The total cost incurred farmers from various elements of which variable costs and fixed costs. Variable costs consist of the cost of fertilizer, the cost of medicines, labor costs and other costs. Fixed costs consist of the cost of property taxes.

The cost of fertilizer was obtained from the sum of the costs of each type of fertilizer used by farmers. Fertilizers used by farmers such as urea, Za, Ponska, and organic fertilizer. Farmers also some use additional fertilizer which fertilizer and Petroganik

rainbow. Fertilizer application was generally done twice in one year, performed at the beginning and at the end of the rain rain. Effect of nitrogen fertilizer, Za and ponska a ratio of 2: 1: 1 for each additional tree and organic fertilizers such as manure, rainbow and Petroganik used for stimulating the growth of the plants and fruit.

The cost of drugs derived from the sum of the cost of each type of drug. Drugs that were used by farmers were generally purchased at kiosks or at the farm shop. Types of drugs used by farmers varied and differ from one farmer to another farmer. At the coffee plant was very rarely attacked by pests or diseases that were very disturbing plants so that farmers rarely use drugs. Pests or diseases of plants were often found in coffee plants were stem borer. Farmers eradicate these pests simply by cutting the stems were broken. There were also farmers who use drugs like bulldog to eradicate the ant, Gramakson eliminate weeds, Bayu, and Herbicides.

The cost of labor was obtained from the sum of the wages of each unit

of work that went into the work day, a day where there were 8 hours of work. Activities undertaken include labor fertilization and weeding, pruning, pest and disease control, and harvesting and post-harvest. The cost of each activity generally IDR 20,000 per man our / HOK. Working hours for labor is different, but generally starts from 07:00 until 15:00.

Fixed costs included the cost of property taxes charged to farmers. The cost of property taxes each farmer was different depending on the area of land that they have. The average cost per hectare property taxes of IDR 20,000.00 Average wet though coffee production in 2010 in the village of Shiloh Sidomulyo the District of 1176.41 kg / ha, whereas if dried coffee production of 1162.22 kg / ha. Based on the results obtained for the calculation of average revenues, expenses and income per hectare for coffee farming was done wet processing and dry processing in 2010 is shown in the Table 3.

Table 3. Average Revenue, Cost and Revenue Per Hectare Farm Coffee

Processing type	acceptance (IDR/Ha)	Cost (IDR/Ha)	Revenue (IDR/Ha)
Wet Processing	18.360.000,00	7.131.194,87	11.228.805,13
Dry Processing	14.310.553,85	6.341.740,23	7.901.249,51

Based on the Table 5.8, the average income per hectare coffee farm in the village of the District Sidomulyo Silo in 2010 for having coffee wet processing of IDR. 11,228,805.13 per acre and for dry processing of coffee done by IDR. 7,901,249.51 per hectare. It means that the income of coffee farmers who did wet processing (IDR. 11,228,805.13 per hectare) was higher than the incomes of farmers who did dry processing (IDR. 7,901,249.51 per hectare). The income of coffee farmers

who did wet processing was greater than the incomes of farmers who did dry processing because in terms of the average wet processed coffee production was greater than the average production of dry processed coffee. In addition, in terms of the average selling price per hectare of wet coffee higher than the average sales price per hectare of dry coffee. For the price of coffee is wet while the selling price of IDR 16,250 IDR dried coffee 13,000.

The income received by farmers was the result of a reduction between total revenue and total costs. Total revenue was the result of multiplying the price by the number of products. The total cost was the sum of the fixed costs to variable costs. Acceptance among farmers who did wet processing of coffee and coffee farmers who did dry processing could be seen from the price and the amount of product produced. If wet coffee price was IDR. 16250.00 Kg per ha and dry coffee was IDR.13000.00 Kg per Ha. Total costs were the costs incurred for farming. The total cost of the coffee farm was the sum of fixed costs and variable costs. Fixed costs were property taxes (UN), while the variable costs include the cost of fertilizers, pharmaceuticals, labor and other costs. The average total cost of the coffee farming if wet is IDR. 7,131,194.87 per ha and the average total cost at the farm if dried coffee was IDR 6,341,740.23 per Ha.

Coffee farm income derived from the difference between total revenue to total cost incurred in the production period. Acceptance in coffee farming is the product of the number of production and selling price. Incomes per hectare coffee farm IDR if wet. 11,228,805.13 and and the value was greater than the dry coffee farm income of IDR. 7,901,249.51

CONCLUSIONS AND RECOMMENDATIONS

Conclusion

Based on the analysis and discussion that had been done, the conclusions are as follows:

1. Processing coffee divided into two wet processing and dry processing. Some farmers for 75% did dry processing with the highest reason was easy in the treatment process, while 25% farmers did wet

processing with the highest reason was the price of coffee is more expensive.

2. The factors that significantly affect the decision making coffee farmers who did wet processing Sidomulyo Village is aged farmers and profits, while the factor of experience, education, land area, number of family members and the total cost of harvesting and post-harvesting effect was not real.
3. Wet processing of the strongest support factor was the ability to absorb labor, while the strongest inhibitor factor is the lack of adequate wet processing water facilities.
4. The income coffee farmers wet processing and dry processing was different. Revenue per ha coffee wet processing of IDR. 11,228,805.13 and coffee income per ha of dry processing of IDR. 7,901,249.51.

ACKNOWLEDGEMENT

Thank submitted to the Directorate of Research and Community Services, which has provided research funding through the Strategis National Research Scheme on 2012-2014.

REFERENCE

- Badan Pusat Statistik Kabupaten Jember. 2011. *Kabupaten Jember dalam angka*. Jember: Badan Pusat Statistik Kabupaten Jember
- Central Bureau of Statistics of Jember, In 2011. Jember Distric in Numbers. Jember:
- Buffa. 1994. *Production Management/ Modern Operation*. Jakarta : Binarupa Aksara.

- Dinas Perkebunan Pemerintahan Provinsi Jawa Timur. 2011. *Plantation Development*. [online]. <http://disbunajatim.go.id/arealtanam.php>. Accessible on 17th September 2012.
- Kotler, P. 2000. *Marketing Management*. Jakarta : Prenhallindo.
- Masyhuri. 2008. *Metodologi Penelitian Pendekatan Praktis dan Aplikatif*. Bandung: Refika Aditama.
- Najiyati dan Danarti. 2004. *Coffee: Cultivation and Post Harvest Handling*. Jakarta: Penebar Swadaya.
- Nasution, R. 2003. *Sampling Methods*: Fakultas Kesehatan Masyarakat Universitas Sumatera Utara. [serial online]. Library.usu.ac.id/download/fkm/fkm-rozaini.pdf. [5 Oktober 2012]
- Nazir. 2009. *Research Methods*. Bandung: Ghalia Indonesia.
- Porter. 1993. *Competitive Advantages: Creating and Sustaining Superior Performances*. New York: The Free Press Msc Millan Inc.
- Setiadi, Nugroho. 2008. *Business Economics and Managerial Decision Making: Aplikasi Teori Ekonomi dan Pengambilan Keputusan Manajerial dalam Dunia Bisnis*. Jakarta: Kencana.
- Soeharjo, A. 1997. *Farming Systems Development*. Bogor: Laboratorium Ekonomi dan Manajemen Agribisnis Institut Pertanian Bogor.
- Soekartawi. 1991. *Agribusiness Theory and Application*. Jakarta: PT. Raja Grafindo Persada.
- Yahmadi, Mudrig. 2007. *The series of developments and issues Cultivation & Processing Coffee in Indonesia*. Surabaya: AEKI
- Ghozali, Imam. 2009. *Advanced Multivariate Analysis with SPSS*. Semarang: Badan Penerbit Universitas Diponegoro.
- Najiyati dan Danarti. 2009. *Coffee (Cultivation and Harvest Handling)*. Jakarta: Penebar Swadaya.
- Nazir, Mohammad. 1988. *Research Methods*. Jakarta: Ghalia Indonesia.
- Pujiyanti. 1998. *Perkebunan besar sebagai penyangga kelestarian alam. Dalam warta pusat penelitian kopi dan kakao*. Jember: pusat penelitian kopi dan kakao. Asosiasi Penelitian Perkebunan Indonesia.
- Suhartana, Nana dan Sumino. Tanpa Tahun. *Menuju Pemasaran Kopi Spesial*. <http://www.scribd.com/doc/32601267/Rantai-Distribusi-Pemasaran-Kopi-Di-4-Sentra-Kopi-di-Indonesia.index.html>. (10 Oktober 2011).