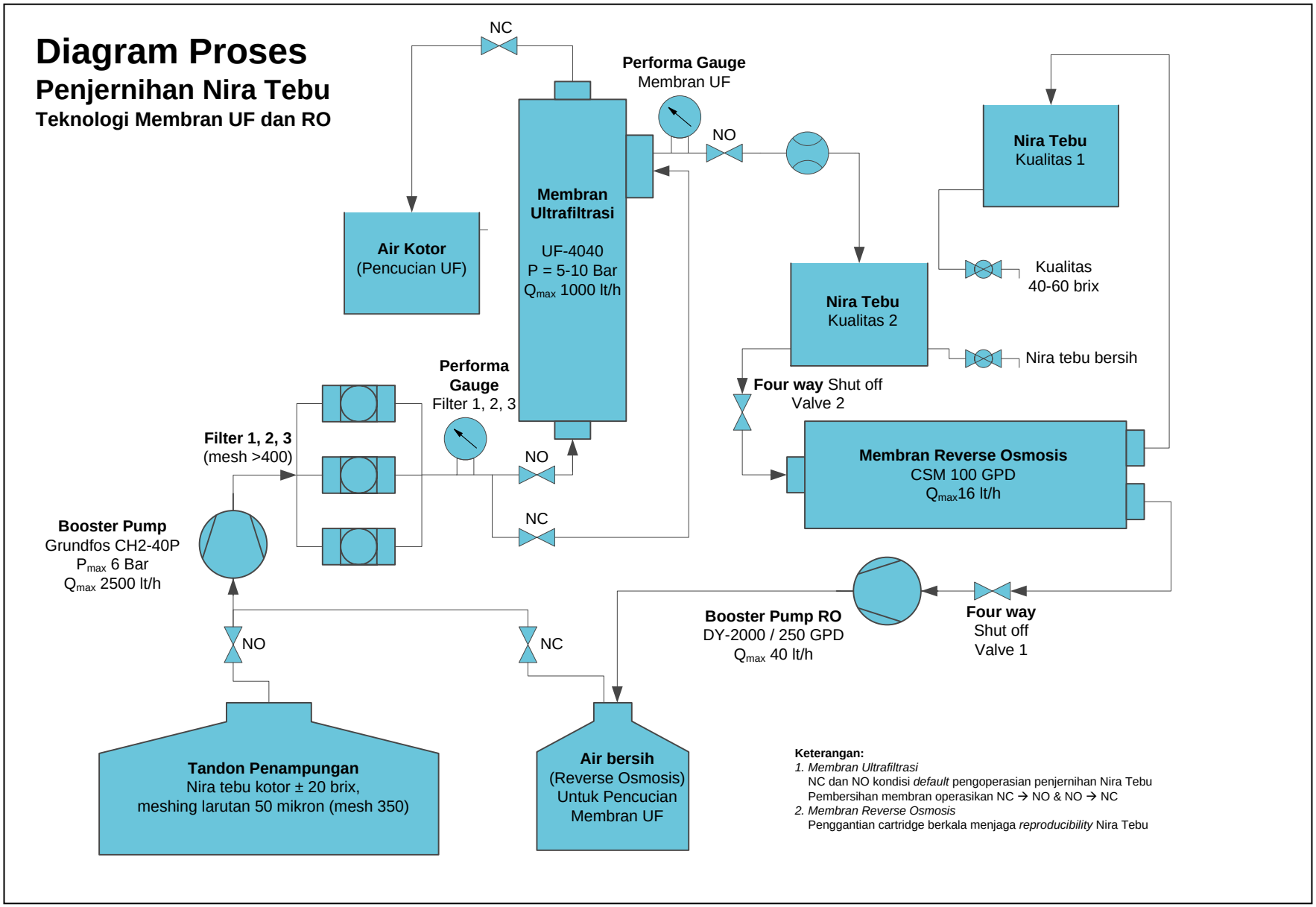LAMPIRAN 3. DIAGRAM PROSES PENJERNIHAN TEBU